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# EM18 AND 28 OIL SEALED ROTARY VANE PUMPS PERFORMANCE YOU CAN RELY ON





The EM range of oil-sealed rotary pumps - renowned for their high ultimate vacuum, rapid pumping speed, quiet operation and ability to handle vapour - have become the industry standard for laboratory and light industrial applications. The pump is a freestanding unit with the drive provided through a flexible coupling by either a single-phase or three-phase (four pole) motor.

Supplied with: Ultragrade 19 oil, NW25 O-ring and centering ring. Fomblin® must be purchased separately for PFPE pumps.

#### **Features and Benefits**

- The pump is designed for reliable, long-term operation.
- Thermal overload device prevents overheating (single) phase only).
- The drive is provided through a flexible coupling by a single-phase or three-phase (four pole) motor.
- The motors are totally enclosed and are cooled by the motor cooling fan.
- Full height O ring sealed oil sight glass for easy checking of oil level and condition.
- Large sight glass and operating oil range

#### **Applications**

- Analytical instruments
- Leak detectors, helium
- Research and development
- Backing turbomolecular pumps
- Automotive
- Beam lines and high energy physics
- · Centrifuges, ultra-high speed
- Coating

#### **Pump Range**

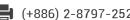
#### ΕM

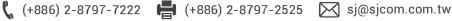
- E1/E2M18
- E1/E2M18 ATEX
- PFPE E1/E2M18
- E2M28
- PFPE E2M28











## **Performance Curves**

### E1M18 One Stage, E2M18 Two Stage Rotary Vane Pumps

#### E1/E2M18

#### Displacement

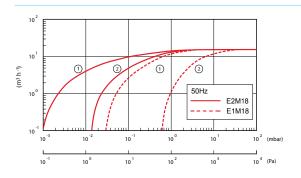
50Hz 20.5 m<sup>3</sup>h<sup>-1</sup> (12.1 ft<sup>3</sup>min<sup>-1</sup>) 60Hz 25 m<sup>3</sup>h<sup>-1</sup> (14.7 ft<sup>3</sup>min<sup>-1</sup>)

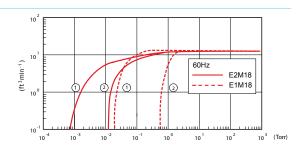
#### Speed (Pneurop 6602)

50Hz 17 m<sup>3</sup>h<sup>-1</sup> (10 ft<sup>3</sup>min<sup>-1</sup>) 60Hz 20.4 m<sup>3</sup>h<sup>-1</sup> (12.1 ft<sup>3</sup>min<sup>-1</sup>) Without gas ballast

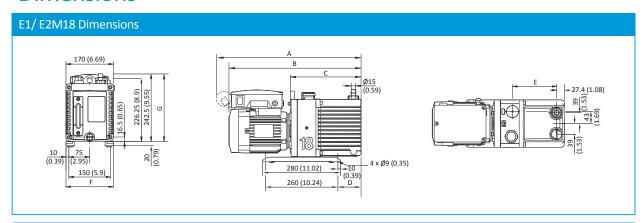
2 With gas ballast

#### E1/E2M18 Performance Curve





## **Dimensions**



Order no:	Α	В	С	D	Е	F	G
A34310940	-	474	247	83	159	171.4	217
A34315904	518	474	247	83	159	171.4	241
A34317984	-	504	247	83	159	171.4	251
A36310940	-	520	295	131	207	171.4	217
A36315904	564	520	295	131	207	171.4	241
A36317984	-	550	295	131	207	171.4	251





# **Technical Data**



	E1M18	
Displacement		
50Hz	m³h-1 / ft³min-1	20.5 / 12.1
60Hz	m³h-1 / ft³min-1	25.0/ 14.7
Speed (Pneurop 6602)		
50Hz	m³h-1 / ft³min-1	17.0/ 10
60Hz	m³h-1 / ft³min-1	20.4/ 12.1
Ultimate vacuum (total pressure)		
without gas purge	mbar/ Torr	$3 \times 10^{-2} / 2.2 \times 10^{-2}$
with gas purge	mbar/ Torr	$6.5 \times 10^{-1} / 4.8 \times 10^{-1}$
with Fomblin®	mbar/ Torr	3 x 10 <sup>-1</sup> / 2.56 x 10 <sup>-2</sup>
Inlet connection		NW25
Outlet connection*		Nozzle 15 mm external Ø removable from 3/4 in BSP tapped hole
Max permitted pressure at outlet	bar gauge/ psig	0.5/7
Max inlet pressure for water vapour	mbar/ Torr	50/ 38
Max water vapour pumping rate	kg h <sup>-1</sup>	0.65
Operating temp range		13 - 40°C
Nominal Rotation speed 50/60Hz	rpm	1440 / 1720 rpm
Power connector 1-ph**		IEC EN60320 C19
Motor power 50 Hz	kW	0.55 kW
Motor power 60 Hz	kW	0.75 kW
Weight	kg/lbs	37/ 82
Noise @ 50Hz	dB(A)	57
Oil capacity - max	litre	1.4
Oil capacity - min	litre	0.9
Recommended oil (supplied)		Ultragrade 19
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<sup>\*</sup> The PFPE are supplied with NW25 outlet connection \*\* Pumps listed with IEC connector only

